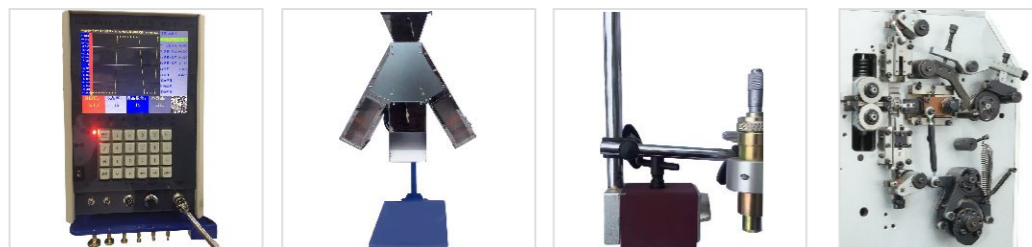


# HCT-212/312

## 二/三轴数控高速弹簧机

2/3 Axis High Speed Spring Coiling Machine



External spring length gauge  
外置检长系统

Torsion spring device  
扭簧装置



### 产品介绍 Description

HCT-212/312 数控卷簧机, 采用日本进口伺服马达, 有台湾控制系统供客户选择 (益图系统), 送线轴, 凸轮轴, 可独立或同步运作。可生产各种压簧, 本机调试方便, 成型速度快, 生产速度高, 稳定性高。

HCT-212/312 High Speed Spring Coiling Machine adopts Japan servo motor and TaiWan control system for optional(HUST Brand). Feeding axis, Cam axis, which can work independently and synchronously. It can produce all kinds of Compression Spring, torsion spring and extension spring with the advantages of shorter-testing time and high production rate.



### 技术参数 Specification

Model	HCT-212	HCT-312
轴数 Number of Axis	2 轴 (axis)	3 轴 (axis)
加工线径 Wire Size Range	Φ0.3-1.2 mm	Φ0.3-1.2 mm
最大弹簧外径 Max Outside Diameter	Φ22 mm	Φ22 mm
送线长度 Wire Feeding Length	无限 (Unlimited)	无限 (Unlimited)
最大送线速度 Max Feeding Speed	220 m/min	220 m/min
送线轮组数 Feeding Roller Pairs	2 组 (Pairs)	2 组 (Pairs)
最大生产速度 Max. Production Rate	350 pcs/min	350 pcs/min
送线伺服电机 Feeding Servo Motor	0.85 kw	0.85 kw
凸轮伺服电机 Cam Motor	0.85 kw	0.85 kw
节距电机 Pitch Motor		0.40kw
电源 Power	3P 220V 50/60HZ	3P 220V 50/60HZ
机器尺寸 Dimension (LxWxH)	950x1150x1500 mm	950x1150x1500 mm
机器重量 Weight	600 kg	600 kg

以上参数如有变更, 恕不另行通知  
Notice shall not be given in case alteration of parameters, please excuse.